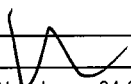


Date: Tuesday, 28/04/2009 7:09:59 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	INTERIOR FLOOR WINDOW KIT	
<b>Job Number</b> :	47554B			
<b>Estimate Number</b> :	12270			
<b>P.O. Number</b> :		<b>Part Number</b> :	D350567115	
<b>This Issue</b> :	28/04/2009	<b>S.O. No.</b> :		
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	N/A	
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A	
<b>Previous Run</b> :	47311B	<b>Drawing Revision</b> :	D	
	<b>Type</b> :	<b>Material</b> :		
	SMALL /MED FAB	<b>Due Date</b> :	01/05/2009	<b>Qty:</b> 2 <b>Um:</b> Each
<b>Written By</b> :				
<b>Checked &amp; Approved By</b> :				
<b>Comment</b> :	Est Rev:A New Issue 04-08-24 JLM Est Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC Est Rev:C 08-10-07 as per revD DD verified by:ec Est Rev:D 09-04-08 as per ECN09-557 DD verified by:ec			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D350-567-115 CHG004

N/A

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2463	Seal
-----	-------	------



**Comment:** Qty.: 4.4100 f(s)/Unit Total : 8.8200 f(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
1 D2463-0530	Neoprene Seal	43841

8  
40

9/4/28

50

4.0	D32931	Doubler
-----	--------	---------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
1 D3293-1	Doubler	45817

50

9/4/28

50

Date: Tuesday, 28/04/2009 7:09:59 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INTERIOR FLOOR WINDOW KIT

Job Number: 47554B

Part Number: D350567115

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D32941

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3294-1

Bracket

B47101

9/4/28

SP

6.0

D3295041

Floor Window



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3295-041

Floor Assembly

B55270

9/4/28

SP

7.0

D3296041

Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3296-041

Door Assembly

B55271

9/4/28

SP

8.0

AN526C632R12

Screw



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 AN526C632R12

Screw

M110002

9/4/28

SP

9.0

AN960JD6

Washer



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 AN960JD6

Washer

M6085

9/4/28

SP

10.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS20470AD4-5

Rivet

M109031

9/4/28

SP

Date: Tuesday, 28/04/2009 7:09:59 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INTERIOR FLOOR WINDOW KIT

Job Number: 47554B

Part Number: D350567115

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

MS20470AD46

Rivet, Universal Head



Comment: Qty.: 115.0000 Each(s)/Unit Total : 230.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

115MS20470AD4-6

Rivet

M1109371

9/4/28

SP

12.0

MS20470AD47

Rivet, Universal Head



Comment: Qty.: 15.0000 Each(s)/Unit Total : 30.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

15 MS20470AD4-7

Rivet

M110731

9/4/28

SP

13.0

MS21042L06

Nut



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 MS21042L06

Nut (or -06)

M110731

9/4/28

SP

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/28/28 (2)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-567-115

Location:

PPP Rev:

AP

47554

9/4/28

SP

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/29  
MF 09-04-29

Job Completion

